



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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D205-665-019
Job Sheet 186139



Part No: D205-665-019

Job Qty: 2 ea

Part Name: Cable Guard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV G SHEET 3 IPP REV:A 11.11.08 new issue DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/29/18	0.00	0.00	Start Up Stores/Pkg-2	9-89	NOV 14 2018
110	Packaging	2 pcs		11/29/18	0.00	0.00	Packaging1-2	9-89	NOV 14 2018
120	QC	2 pcs		11/29/18	0.00	0.00	QC4	9-89	NOV 13 2018
125	DC	2 pcs		11/29/18	0.00	0.00	DC	9-89	NOV 14 2018
130	Packaging	2 pcs		11/29/18	0.00	0.00	Packaging3-1	9-89	NOV 13 2018
140	QC21-FG	2 Ea		11/29/18	0.00	0.00	QC21	9-89	NOV 14 2018

Part Op 125 - PHOTOCOPY BLUE FILE AND CREATE LABELS AS PER PPPD205-665-019 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D205-665-019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-47A	Bolt	8 Ea (4 ea)	90-Start up Operation	5062292
AN4-50A	Bolt	2 Ea (1 ea)	90-Start up Operation	5072821 506262381
D2570-PD	Bushing	20 Ea (10 ea)	90-Start up Operation	5116310
D4445-1	Cable Guard	2 Ea (1 ea)	90-Start up Operation	5062497
D4506-1	Washer	2 Ea (1 ea)	90-Start up Operation	5052304
MS21042L4	Nut	10 Ea (5 ea)	90-Start up Operation	5109736

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-47A	8	35	0
	AN4-50A	2	26	0
	D2570	20	117	0
	D4445-1	2	2	0
	D4506-1	2	3	0
	MS21042L4	10	2,132	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
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Container No: S127614



Part: D205-665-019

Job No: 186139

Serial No/Batch: S127614

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 3 Ref FAA STC SR005631

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NOA 1 3 5018

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REFERENCE ONLY

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	PART NUMBER	DESCRIPTION
X					D205-665-011	CABLE GUARD INSTALLATION
	X				D205-665-013	CABLE GUARD INSTALLATION
		X			D205-665-015	CABLE GUARD INSTALLATION
			X		D205-665-017	CABLE GUARD INSTALLATION
				X	D205-665-019	CABLE GUARD INSTALLATION
1					D2886-1	GUARD
	1				D2886-3	GUARD
			1		D3990-1	GUARD
		1			D2916-1	GUARD
		1			D2916-3	GUARD
		1			D2916-5	GUARD
		1			D2916-7	GUARD
		4			D2915	BUSHING
1		2	1		D2529	WASHER
6	6	8	2	10	D2570	BUSHING
				1	D4445-1	GUARD
				1	D4506-1	WASHER
4	3	4	2	4	AN4-47A	BOLT
				1	AN4-50A	
		4			AN4-55A	BOLT
4	3	8	2	5	MS21042L4 (OR -4)	NUT
1		2	1		NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE

Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kg
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kg
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kg
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kg
D205-665-019	4.81 lb 2.18 kg	118.7 in 3.01 m	571 in-lb 6.56 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.04.25
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. G
MFG. APPR.	N/A	D205-665	SHEET 3 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CABLE GUARD INSTALLATION NTS	
DATE	12.04.25	COPYRIGHT © 1999 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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